

100% SOLIDS EPOXY BINDER FOR SELF LEVELING AND SLURRY APPLICATIONS

TECH DATA SHEET CHEM-ROCK SL EPOXY

DESCRIPTION:

CHEM-ROCK SL EPOXY is a low viscosity 2-component, 100% solids, water clear epoxy binder. **CHEM-ROCK SL EPOXY** provides excellent flow and workability when used as the carrier for ROCK-TRED's self-leveling and slurry systems. **CHEM-ROCK SL EPOXY** provides excellent abrasion resistance and long-lasting durability, has good resistance to most common chemicals and meets USDA/FDA guidelines for use in federally inspected facilities and all VOC/HAPS regulations for use throughout the United States.

USES:

CHEM-ROCK SL EPOXY is typically applied in combination with PCA 360 CHEM-ROCK SL Flour to create the CHEM-ROCK SL (self-leveling) System. **CHEM-ROCK SL EPOXY** can also be used as the binder for decorative or solid color slurry broadcast systems when combined with other ROCK-TRED aggregates such as PCA 321 GRANITE-ROCK.

TYPICAL COVERAGE:

When used as part of the CHEM-ROCK SL SYSTEM three gallons of **CHEM-ROCK SL EPOXY** mixed with 50 pounds of PCA 360 SL Flour and will cover approximately 80 square feet at 1/8". **CHEM-ROCK SL EPOXY** can also be used neat as clear or pigmented primer, intermediate or top coating applied 10 – 20 mils WFT.

ADVANTAGES:

- Low viscosity, easy flowing formulation
- Good chemical resistance
- Excellent adhesion
- 100% solids
- Multiple uses
- Very low odor
- Good working time, but fast rate of cure
- Easy mix ratio
- Good UV and abrasion resistance

TYPICAL PROPERTIES:

PHYSICAL PROPERTIES	
Volume mix ratio	2 to 1 (Resin to Hardener)
Viscosity (mixed)	600-700 CPS Typical
Solids Content (%)	100% (ASTM D-2697)
Hardness (ASTM D-2240)	75-85 (Shore D)
VOC	Compliant with all US Regulations
Application Temps.	60° – 80° F
Gel Time	30-40 minutes @ 75°F
Dry to Touch (recoat with compatible products)	2-3 hours @ 75°F
Through Cure	7-9 hours @ 75°F
Open for light traffic	24 hours @ 75°F
Shelf Life	1 Year in unopened units

PACKAGING:

- 3 Gallon BAG-PAK™ Unit in a 6 gallon pail to allow for liquids and aggregate to be mixed in the shipping vessel

RT Series 735 CHEM-ROCK SL EPOXY

LIMITATIONS & FOR BEST RESULTS:

- Do not thin this product.
- Do not apply when Humidity exceeds 70% indoors.
- Do not allow to puddle during application.
- Allow each coat to dry to 'tack-free' or clear prior to re-coat.
- When re-coating, always apply the next coat within 24 hours of completing the previous coat.
- Do not apply neat at less than 10 mils per coat as separation may result. When applying as part of the CHEM-ROCK SL or as a slurry system do not apply thicker than 3/16" per lift.
- Add 10 - 18 pounds of PCA329, PCA322 or PCA321 or other approved ROCK-TRED aggregate per mixed gallon of CHEM-ROCK SL Epoxy to create a traditional slurry mix.
- Priming is not necessary for adhesion but is recommended to prevent outgassing.

PRODUCT APPLICATION:

When used as the binder for the CHEM-ROCK SL or a slurry system, apply via gauge rake followed by spike rolling. Refer to the CHEM-ROCK SL System Data Sheet for detailed instructions on how to apply the CHEM-ROCK SL Self-Leveling System. Neat applications can be by brush, roller and squeegee. Product test data is based on environmental temperatures of 75°F. Viscosity and working time are always affected by temperatures above or below that mark. When applying product always consider the ambient, surface, and product temperature at the time and place of installation.

COLOR AND TEXTURES:

CHEM-ROCK SL EPOXY is manufactured in WATER CLEAR and can be field pigmented using ROCK-TRED colorants. Most ROCK-TRED products are available in a wide range of textures using an appropriate aggregate.

CHEMICAL RESISTANCE:

Always refer to ROCK-TRED's chemical resistant chart for specific information on each product / system or contact ROCK-TRED directly.

PRODUCT STORAGE:

DO NOT allow ROCK-TRED products to freeze. All ROCK-TRED products should be properly stored above the floor on pallets or shelves, and in an area that has a constant minimum temperature of 50° F.

SURFACE PREPARATION: Always apply ROCK-TRED products to a clean / sound substrate that is free of laitance, grease, oils, debris and curing compounds. Make certain that concrete is properly dried and prepared before applying ROCK-TRED materials. Concrete substrates should be treated with ICP's Arizona Polymer Flooring System's Vapor Solve System when moisture testing per ASTM F2170 shows results over 80% RH. Whenever possible, remove existing coatings and/or flooring systems completely; if complete removal is not possible test to determine adhesion to the existing material. Mechanical preparation by means of shot-blasting or diamond grinding to a ICRI CSP 2/3/5 is the recommended preparation method (see ICRI Guideline No. 03732 for more information). If the substrate is not properly prepared and the appropriate profile is not achieved, failure of the product to adhere to the substrate may occur.

CLEAN UP:

Application tools and equipment can be cleaned with soap and water immediately after use, or with solvent once the product has begun to cure.

DISPOSAL:

Product containers will contain product residue and must be disposed of properly. Label warnings must be observed at all times. All containers must be disposed in accordance with federal, state, and local regulations.

IMPORTANT NOTICE:

Always read and acquaint yourself with ROCK-TRED's Product Data Sheet, SDS [safety data sheet], and product labels for each individual product prior to mixing and prior to use. For further assistance, product questions, additional information and/or unexpected or unusual installation conditions – contact your Area Sales Representative or ROCK-TRED directly for recommendations. Kit components are pre-measured for optimal performance. Catalyzation errors due to incorrect mixing in the field

WARRANTY: Information about ROCK-TRED products is given, to the best of our knowledge, based on tests and experience. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you make your own tests to determine suitability of the product for the particular purpose. As products are often applied or used under conditions beyond our control, ROCK-TRED cannot guarantee anything except the quality of its products. ROCK-TRED warrants that the products meet the specifications set forth by ROCK-TRED, but we reserve the right to change any given specification prior to notice. ROCK-TRED DISCLAIMS ALL WARRANTIES RELATING TO THE PRODUCTS AND THEIR APPLICATION, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Receipt of a ROCK-TRED product constitutes acceptance of the terms of this limited warranty and the terms and conditions set out in our invoice, contrary provisions of buyer's purchase documents notwithstanding. Upon receipt of the merchandise, purchaser has 30 days to notify ROCK-TRED, in writing, that materials are defective. In the event ROCK-TRED finds that the product delivered is off specification, ROCK-TRED will, at its sole discretion, either replace the product(s) or refund the purchase price thereof, and ROCK-TRED's choice of one of these remedies is the buyer's sole remedy. In no event shall the liability of ROCK-TRED exceed the purchase price of shipped merchandise. Claims must be in writing. Claims after 30 days are void. ROCK-TRED will, under no circumstances, be liable for special, incidental, or consequential damages. This warranty supersedes all other guaranties, whether oral or written, and whether expressed, implied, or statutory. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Certain products may contain chemicals that may cause serious physical injury. Before using, please read the Safety Data Sheet and follow all precautions to prevent bodily harm.