

Defining Excellence Since 1939

## Flooring Definitions/Commonly Used Terms

Ambient Temperature: Current air temperature.

**Back rolling**: The process of using a roller frame and cover to finish roll a coating.

**Blush**: An oily film left on an epoxy floor after curing. Often caused by high humidity or temperature deviations between substrate and ambient air temperature.

**Broadcasting**: The process of distributing media (i.e. quartz aggregate, vinyl flakes, etc.)

**Broadcast to Rejection**: Media broadcast into a wet matrix until surface does not show wetness of resinous layers below. Total coverage over the wet coating is achieved using the media.

**Cant**: A 45 degree wedge installed at the transition between wall to floor, wall to wall, ceiling to wall to eliminate 90 degree angles

**CARB:** "California Air Resources Board" – governing body for California that sets limits on VOC, HAPS, etc. for projects within California. Typically these standards are the most stringent of any in the US.

**Centipoise:** The unit of measure for the viscosity of liquids.

**Compressive Strength:** The amount of resistance of a material to fracture under compression **Cove Base**: A radius installed at the transition between wall and floors to create a monolithic (one piece) floor system.

**Cutting In**: Trimming around columns, posts, stairs or around the walls.

**Elongation:** The process of lengthening due to stretching.

**EPC:** Epoxy Polymer Concrete, a combination of epoxy resin and aggregates.

**Film Thickness:** The measured thickness of a fluid applied coating. DFT=Dried Film Thickness and WFT=Wet Film thickness.

**Fish Eyes**: Separation blisters usually caused by a surface contaminant.

**HAPs:** Hazardous Air Pollutants.

**Keying In**: Removing a portion of the concrete substrate to create a durable termination point of fluid applied coatings.

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Laitance: Milky white "cream" substance on the top of concrete.

**LEED:** Leadership Energy Environmental Design

MSDS: Material Safety Data Sheet

**MVTR:** Moisture Vapor Transmission Rate

**Neat Coat**: One layer of coating applied without any aggregate.

**Orange Peel:** A texture achieved by using a higher viscosity coating, or a larger nap roller cover.

**Out-gassing**: The process of entrapped or developing gasses being released from a coating during cure.

**PPE:** Personal Protective Equipment i.e. safety glasses, ear plugs, gloves etc..

Pot Life: The amount of time a mixed material will stay fluid.

**Preconditioning Material:** Allowing materials to reach a certain temperature prior to installation.

**Re-coat Time**: The time in between coats where one coat can be applied to the previous coat.

**Shear Cup Test:** A test performed to determine a coatings ability to adhere to a substrate.

**Shot-blasting**: Mechanically profiling a substrate using steel shot, propelled against the surface at a high velocity to achieve a surface profile.

**Surface Profile**: The texture of the substrate achieved to insure proper bonding.

**Substrate**: The surface to which a coating is applied, i.e. concrete, wood, gypsum etc.

**Tack-Free:** The stage at which a coating is cured and no longer feels sticky to the touch.

**Tensile Strength:** The maximum stress that a material can withstand without breaking or tearing.

**Viscosity:** The material property that measures a fluid's resistance to flowing.

**VOCs:** Volatile Organic Compounds

**Working Time**: The amount of time that exists between catalyzing (or initial application) and when a coating sets to the point of no longer being able to be applied or worked normally