

TECHNICAL DATA

Polymer Solutions since 1939

CHEM-THANE WB SATIN

WATER-BASED ALIPHATIC POLYURETHANE HIGH PERFORMANCE FINISH COAT

DESCRIPTION:

CHEM-THANE WB SATIN is a water clear, two-component, water-based aliphatic polyurethane. This unique non-yellowing polyurethane coating produces an exceptionally hard satin finish with high level abrasion and very good stain resistance. CHEM-THANE WB SATIN remains non-chalking, has superior UV resistance, provides excellent long-lasting protection from many chemicals and offers superior wear through durability while producing no strong odors during application or curing.

USES:

CHEM-THANE WB SATIN is an ideal protective finish coat for ROCK-TRED's standard and decorative floor and wall systems. Its excellent durability and abrasion resistance makes CHEM-THANE WB SATIN a perfect finish coat across industries such as pharmaceutical, healthcare, warehousing and manufacturing. This water based product is easy to apply, environmentally safe and meets all USDA/FDA guidelines for installation in federally inspected facilities.

TYPICAL COVERAGE:

CHEM-THANE WB SATIN is typically applied at 500 square feet per gallon.

ADVANTAGES:

- Superior UV resistance
- High coverage rate
- Excellent scratch / abrasion resistance
- Easy to apply
- Exceptional adhesion
- Moderate light reflectivity
- VOC compliant with virtually no odor

TYPICAL PROPERTIES:

| PHYS | ICAL PROPERTIES |
|--|---------------------------------|
| Volume mix ratio | 1.86 : 1 (Resin to Hardener) |
| Viscosity (mixed) | 280 - 350 CPS Typical |
| Solids Content (%) | 39% (ASTM D-2697) |
| Hardness | 70 (Shore D) |
| VOC | < 4.6 g/l EPA method 24) |
| Application Temps. | 60° – 85° F |
| Gel time | 45 minutes @ 75° F |
| Dry to Touch (recoat with compatible products) | 1-3 hours (min.) @ 75° F |
| Through Cure | 3-6 hours @ @ 75° F |
| Open for light traffic/use | 12 hours (min.) @ 75° F |
| Shelf Life | 6 months in unopened containers |

PACKAGING:

1 Gallon Units

CHEM-THANE WB SATIN

LIMITATIONS & FOR BEST RESULTS:

- Do not apply when Humidity exceeds 70% or when the substrate temperature is 5°F above dew point and falling.
- Allow each coat to dry to completely prior to re-coat.
- If applying a 2nd coat, the first coat of CHEM-THANE WB SATIN must be lightly sanded to promote intercoat adhesion and the 2nd coat must be applied within 24 hours of completing the previous coat.
- May be applied directly to prepared concrete, but an appropriate ROCK-TRED Primer is recommended.
- Do not apply this product heavier / thicker than the recommended spread rate / mil thickness or foaming or discoloration may occur.
- Do not split kits full unit mixing is very critical to product performance.
- · Do not entrain air when mixing.
- Do not thin with water or solvent.

PRODUCT APPLICATION:

Apply via dip and roll using a 5/16" microfiber roller. Vertical applications may be made via airless sprayer and back rolling (contact ROCK-TRED for more information on spray applications). ROCK-TRED product test data is based on temperatures of 75°F. Viscosity and working time are affected by temperatures – always consider the ambient, surface, and product temperature at the time and place of installation.

COLOR AND TEXTURES:

CHEM-THANE WB SATIN is only manufactured in clear and is not recommended for tinting with ROCK-TRED Universal Colorants. Most ROCK-TRED products are available in a wide range of textures using an appropriate broadcast aggregate, but larger aggregate may not remain into thin coats of CHEM-THANE SATIN. Approximately 1.42 pounds of ROCK-TRED's 240 grit Aluminum Oxide powder may be added into 1 gallon of CHEM-THANE SATIN at the time of mixing to increase abrasion resistance and the cured coating's coefficient of friction. Adding AO powder will reduce the light reflectivity further and will require the coating to be repeatedly stirred during application to avoid settling and then careful and even application to avoid roller marks.

PRODUCT STORAGE:

DO NOT allow ROCK-TRED products to freeze. All ROCK-TRED products should be properly stored above the floor on pallets or shelves, and in an area that has a constant minimum temperature of 50°F.

SURFACE PREPARATION: Always apply ROCK-TRED products to a clean / sound substrate that is free of laitance, grease, oils, debris, and curing compounds. Concrete substrates should be cured for a minimum of 28 days prior to application of product [except as otherwise noted on the individual Product Data Sheet]. Whenever possible, remove existing coatings and/or flooring systems completely; if complete removal is not possible always perform tests to determine adhesion and compatibility to the existing flooring. Mechanical preparation by means of a diamond grinding machine to a minimum CSP-2 profile followed by application of an appropriate ROCK-TRED primer or base system is the best and recommended installation method for CHEM-THANE WB SATIN applications, but this coating may be applied directly to the prepared concrete. If the substrate is not properly prepared and the appropriate profile is not achieved, failure of the product to adhere to the substrate may occur.

CHEMICAL RESISTANCE:

Always refer to ROCK-TRED's chemical resistant chart for specific information on each product / system or contact ROCK-TRED directly.

CLEAN UP:

Application tools and equipment can be cleaned with soap and water immediately after use or with solvent once the product has begun to cure.

DISPOSAL:

Product containers will contain product residue and must be disposed of properly. Label warnings must be observed at all times. All containers must be disposed in accordance with federal, state, and local regulations.

IMPORTANT NOTICE:

Always read and acquaint yourself with ROCK-TRED's Technical Data Sheet, MSDS (material safety data sheet), and product labels for each individual product prior to mixing and prior to use. For further assistance, product questions, additional information and/or unexpected or unusual installation conditions – contact your local representative or ROCK-TRED directly for recommendations. Kit components are pre-measured for optimal performance. Catalyzation errors due to incorrect mixing in the field voids product warranty.

WARRANTY:

Information about ROCK-TRED products is given, to the best of our knowledge, based on tests and experience. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you make your own tests to determine suitability of the product for the particular purpose. As products are often applied or used under conditions beyond our control, ROCK-TRED cannot guarantee anything except the quality of its products. ROCK-TRED warrants that the products meet the specifications set forth by ROCK-TRED, but we reserve the right to change any given specification prior to notice. ROCK-TRED DISCLAIMS ALL WARRANTIES RELATING TO THE PRODUCTS AND THEIR APPLICATION, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Receipt of a ROCK-TRED product constitutes acceptance of the terms of this limited warranty and the terms and conditions set out in our invoice, contrary provisions of buyer's purchase documents notwithstanding. Upon receipt of the merchandise, purchaser has 30 days to notify ROCK-TRED, in writing, that materials are defective. In the event ROCK-TRED finds that the product delivered is off specification, ROCK-TRED will, at its sole discretion, either replace the product(s) or refund the purchase price thereof, and ROCK-TRED's choice of one of these remedies is the buyer's sole remedy. In no event shall the liability of ROCK-TRED exceed the purchase price of shipped merchandise. Claims must be in writing. Claims after 30 days are void. ROCK-TRED will, under no circumstance, be liable for special, incidental, or consequential damages. This warranty supersedes all other guarantees, whether oral or written, and whether expressed, implied, or statutory. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Certain products may contain chemicals that may cause serious physical injury. Before using, ple